

# Green thinking in Black and White.

SUSTAIN | PART OF THE SENATOR GROUP

**Sustain**<sup>®</sup>

BHC - Office Furniture Group

# Our Overview

Established in 2009, Sustain is a critical part of our business and represents a significant investment in our sustainability commitment.

## RECYCLED MATERIALS - 2018.

- > Foam/fabric/leather: 53 tonnes
- > Metal: 690 tonnes
- > Cardboard and paper: 600 tonnes
- > Plastics: 210 tonnes
- > Wood recycled board: 1947 tonnes
- > Wood recycled biomass: 4469 tonnes

# Our Process

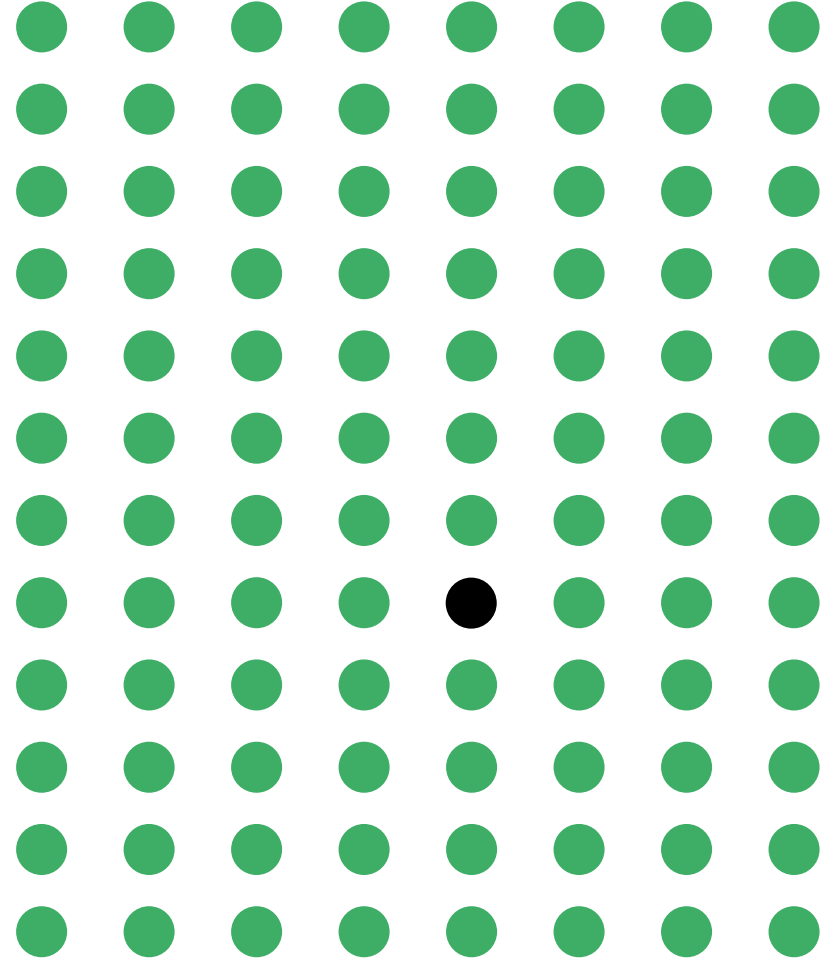


## FACT

Total number of packaging items re-used in 2018  
**152,000**



# Little Changes



Can make  
big revolutions

# Our Service

## Redundant Furniture.



### Assess your requirement

Recommendations for recycling and re-manufacturing



### Organise the removal

Removal is scheduled with the site team



### Collect the products

Products collected using Senator owned fleet



### Process at Sustain

Recycle or re-manufacture products – zero waste to landfill

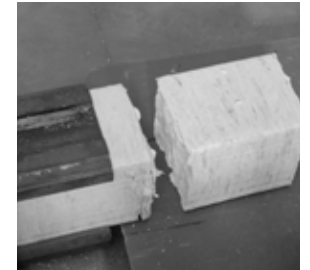


### Report and certify

Documented audit trail to track sustainability performance

# Our Service

## Packaging Recycling.



1. Collection bags purchased for a small fee (large enough to hold 1 cubic metre)
2. Packaging collection bags taken to site
3. Packaging removed from furniture and materials segregated into separate bags
4. Bags returned to Sustain in back-loaded vehicles
5. Waste packaging recycled by our dedicated team
6. Certificates for packaging sent out each year.

# Waste Hierarchy

**REDUCE**

**RE-USE**

**RECYCLE**

## Reduce.

**Products:** Reduction in virgin materials used – programmes to increase recycled content of products

**Packaging:** Minimal packaging on all products

## Re-use.

**Products:** We re-use where possible, whether this is donating redundant products to charities and social enterprises, or using our re-manufacturing service to give old products a new lease of life.

**Packaging:** We re-use packaging wherever possible and in line with quality guidelines.

## Recycle.

**Products:** All Senator products are 100% recyclable.

**Packaging:** All waste packaging materials are recycled.

**In 600 tonnes of  
2018 cardboard and paper  
were recycled**

# The Benefits



1. Recording and Reporting – certificates to detail waste and carbon emissions diverted from landfill
2. Reduction in carbon emissions
3. Reduction in waste to landfill tax
4. Typical savings on re-manufactured furniture of 35-55%
5. Dedicated Sustain team to support all requirements
6. Full one-stop-shop – turnkey package

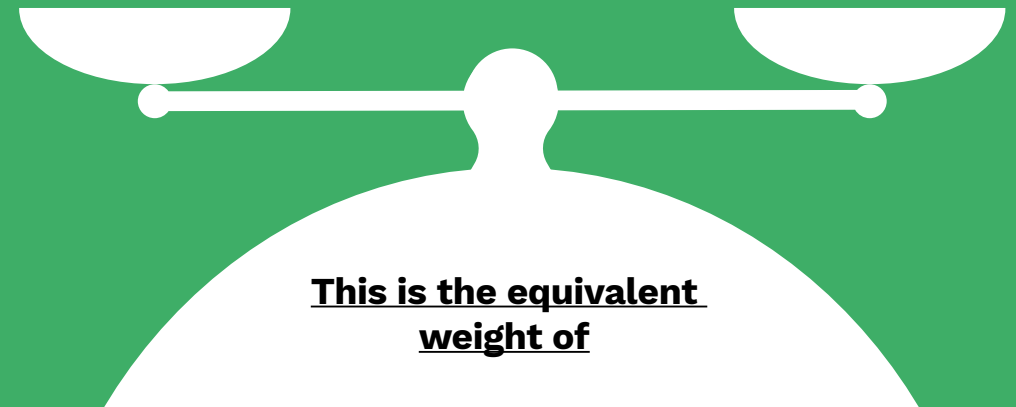
# Our Impact

Last year we recycled over 600 tonnes of Cardboard and Paper – this is the equivalent of saving over 10,000 trees!

In the last two years we've recycled nearly 150,000 items of furniture for almost 250 different customers, which is nearly 3,000 tonnes of material diverted from landfill!

**500 African elephants**

**7 Boeing 747 aeroplanes**



**This is the equivalent weight of**

**Green thinking in black and white**

## **BHC - Office Furniture Group**

BHC Furniture  
1 St Mark Street,  
London.  
E1 8DA

Tel - 0207 264 1945  
Fax - 0207 264 1947

[sales@bhcfurniture.co.uk](mailto:sales@bhcfurniture.co.uk)

**Sustain<sup>®</sup>**